Pilot Operated Relief Valve



JIS graphic symbols for hydraulic system



Features

- Low-noise models with further improvement on noise characteristics
- Achieves stable pressure control over a wide range of flow rates and also works as a safety valve.
- The main circuit pressure can be controlled remotely by connecting a relief valve for remote control to the vent port.
- The vent port can be used to provide the function of an unload valve.
- High-vent type units are available as options.

Nomenclature



1 Applicable fluid code

No designation: Petroleum-based hydraulic fluid, water-glycol hydraulic fluid

F: Phosphate ester hydraulic fluid

2 Model No.

JRBS: J series pilot operated relief valve (Low-noise type)

3 Connections

G: Gasket mount type

4 Nominal diameter

03: ³/₈ 06: ³/₄

5 Pressure adjustment range

- 1: Up to 7 MPa {Up to 70 kgf/cm²}
- 2: Up to 16 MPa {Up to 160 kgf/cm²}
- 3: Up to 25 MPa {Up to 250 kgf/cm²}

6 Vent type code

No designation: Low-vent type V: High-vent type

7 Design No.

(The design No. is subject to change)

8 Option code

No designation: Pressure adjusting handle type
F: Screw adjusting type with a cap
T: Pressure adjusting bolt type

Specifications

Model code	Nominal diameter	Pressure adjustment range*1 MPa {kgf/cm²}	Maximum flow rate L/min	Mass kg
JRBS-G03-1-30		Up to 7 {Up to 70}		
JRBS-G03-2-30	3/8	Up to 16 {Up to 160}	200	4.7
JRBS-G03-3-30		Up to 25 {Up to 250}		
JRBS-G06-1-30		Up to 7 {Up to 70}		
JRBS-G06-2-30	3/4	Up to 16 {Up to 160}	300	5.8
JRBS-G06-3-30		Up to 25 {Up to 250}		

Model code	Pressure change MPa {kgf/cm²} per handle revolution		
JRBS-G**-1	2.5 {25}/revolution		
JRBS-G**-2	4.6 {46}/revolution		
JRBS-G**-3	7.9 {79}/revolution		

Note: *1 The minimum adjustment pressure varies depending on the flow rate. See the minimum adjustment pressure characteristics for details.

Sub-plate model code

• The sub-plate is not provided with the valve. Order it separately as required by specifying the model code given in the table below.

Model code	Nominal diameter	Connection port diameter	Mass kg
HDRI-03M	3/8	Rc%	1.5
JRB-06M	3/	Rc¾	3.5
JRB-06M08	3/4	Rc1	3.5

Refer to Page S-6 for the dimensions of the sub-plate.

Accessories

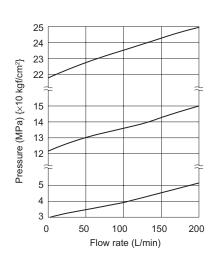
Model No.	Hexagon socket head cap bolt	Quantity	Tightening torque N⋅m {kgf⋅cm}
JRBS-G03	M12 × 40	4	92 to 122 { 920 to 1220}
JRBS-G06	M16 × 50	4	250 to 300 {2500 to 3000}

Handling

- Directly connect the tank piping of the valve to the tank without merging it with other tank piping and arrange it such that the back pressure of the tank port can be maintained at no greater than 0.5 MPa {5 kgf/cm²}.
- When using the valve in combination with a direct operated relief valve for remote control, connect the remote control valve
 - Since excessive internal volume of the vent line may lead to vibration, use steel pipes with an inner diameter of 4 mm maximum and thick walls for piping.
- When using the valve as a safety valve, set the pressure 1 to 1.5 MPa {10 to 15 kgf/cm²} higher than the pressure set for the hydraulic circuit.
- Use the valve with a flow rate of 5 L/min minimum since the pressure setting may be unstable if the flow rate is too low.
- The time required to switch from the unload to on-load state can be reduced by using the high-vent type.

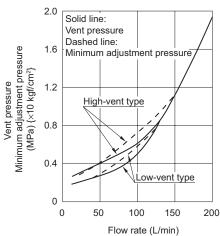
Performance curves (viscosity: 32 mm²/s {cSt})

JRBS-G03



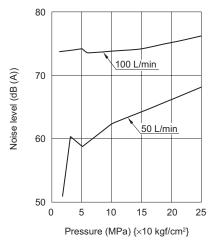
Flow rate - Pressure characteristics Flow rate - Vent pressure characteristics

(vent port: unload state) Minimum adjustment pressure characteristics (with the handle fully open)



Noise characteristics

Noise measuring conditions Tank line back pressure: 0.1 MPa {1 kgf/cm²} Measuring position: 15 cm to the rear of the valve



JRBS-G06

25

24

23

22

15

14

13

12

5

4

3

0 50

Pressure (MPa) {x10 kgf/cm²}

Flow rate - Pressure characteristics Flow rate - Vent pressure characteristics Noise characteristics

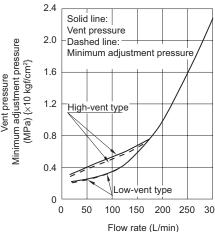
150 200

Flow rate (L/min)

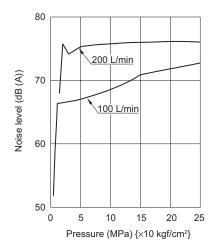


(vent port: unload state) Minimum adjustment pressure characteristics (with the handle fully open)

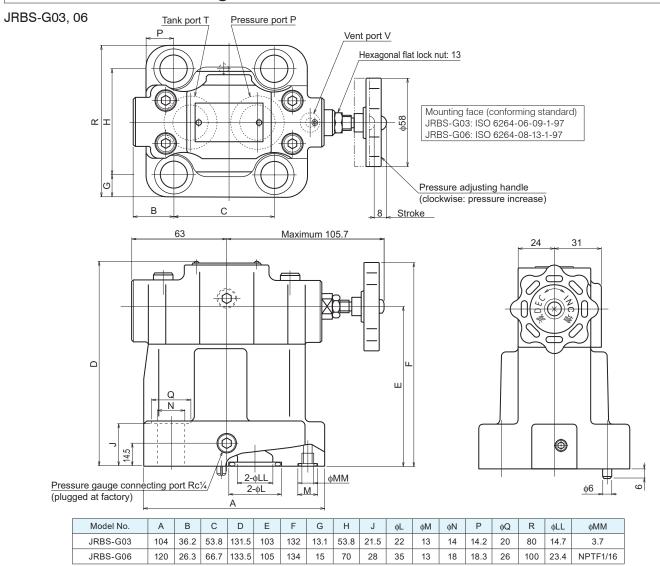




Noise measuring conditions Tank line back pressure: 0.1 MPa {1 kgf/cm²} Measuring position: 15 cm to the rear of the valve



External dimension diagram



Sectional structural diagram

(8)

JRBS-G03, 06

(14)

